

Side Weather Seal Kit Installation

Poweramp, McGuire and DLM levelers that were not ordered with side weather seals can be retrofitted after the fact with seal kits from Systems, LLC. Contact Technical Services for part numbers and applications.

1. Cut weather seals and channels to desired length before installation.
2. Measure the leveler starting from the lip of the leveler and mark every 12" for weld locations. Clean and grind off paint at locations of all the welds.
3. Remove brush or rubber weather seal from the track.

NOTICE

Before welding on hydraulic/air bag levelers the ground wire must be disconnected from the motor. This will prevent electrical damage from welding.

4. Weld channel on every 12", either 1/4" (20K-60K units) or 3/8" (80K-120K units) below the top of the deck with a 1/8" bead on both top and bottom of the track.
5. Allow the leveler to cool, apply paint over welds and install seals.
6. To prevent seals from walking out, peen ends of channel closed at the lip end of leveler.

